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**THERMOCHEMICAL CYCLE ANALYSIS USING LINKED
CECS72 AND HYDRGN COMPUTER PROGRAMS**

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May 1977

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THERMOCHEMICAL CYCLE ANALYSIS USING LINKED CECS72 AND HYDRGN COMPUTER PROGRAMS

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SUMMARY

The Lewis Research Center chemical equilibrium computer program was coupled to the University of Kentucky thermochemical cycle analysis computer program. Input to the combined program is the same as input to the thermochemical cycle analysis program except that the extents of the reactions need not be specified.

The combined program is designed to be run interactively from a computer time-sharing terminal. This mode of operation allows correction or modification of the cycle to take place during cycle analysis.

A group of 13 thermochemical cycles was used to test the combined program. Six cycles were found defective because one of the steps in each cycle was not feasible. Results of the analyses of the remaining seven cycles were in general less favorable than reported values.

INTRODUCTION

Closed thermochemical cycles have been proposed as a means of producing hydrogen and oxygen from water using a heat source, such as a nuclear reactor, for the thermal energy. Thermochemical cycles are currently of interest because they may provide a more efficient alternative to electrolysis.

Many new thermochemical cycles have been proposed in the recent literature (e. g., refs. 1 to 3). A number of ways for deciding if these cycles warrant further study have been developed. They do not require the detailed calculations and experimental data needed for an engineering design but are helpful as a preliminary screening to identify possibly interesting cycles and to eliminate those cycles with less potential. Some methods use only heats and free energies of formation. More involved methods require knowledge of other thermodynamic data as well as extents of reaction. Unfortunately, experimental values for extents of all reactions in a cycle are seldom known and estimated values must be used. Most cycles that have been analyzed for efficiency in this manner have supposedly used equilibrium extents of reaction.

The computer program HYDRGN was developed by Funk, et al. (ref. 4) for thermochemical cycle analysis. The program takes as input for each step in the cycle the chemical reaction occurring, the extent of the reaction, mole ratios of reactants, and temperature and pressure. The cycle evaluation program uses this information and appropriate thermodynamic data to calculate the work of separation of gaseous products, net heat required after as much heat exchange as possible between streams in the cycle, and finally, two figures of merit or efficiencies for the entire cycle. Results of calculations using this program have been reported in the literature (refs. 2, 5, and 6).

A sequence of computer programs for calculating thermodynamic equilibria has evolved over the years at the NASA Lewis Research Center. The latest version of this program (similar to the program documented in ref. 7), referred to as CECS72, has the ability to handle solid and liquid products but not aqueous solutions. Thermodynamic data included with the program are mostly taken from the JANAF tables (ref. 8).

Current interest in energy systems led us to the decision to link the existing chemical equilibrium computer program to the University of Kentucky's thermochemical cycle analysis computer program. This linking will allow checking of published cycles and facilitate evaluation of new cycles. For those steps in a cycle for which experimental values for extents of reaction are available, the equilibrium calculations can be bypassed.

Since both HYDRGN and CECS72 are occasionally updated, it was decided to link them in such a way that the integrity of neither program would be affected. Any information passed between them would be via data sets that are written by one program and read by the other. In this way updates of either program could be incorporated with a minimum of trouble, but the original linking would be more difficult.

LINKING PROGRAM

The original plan was for a rather straightforward linking of CECS72 and HYDRGN. It was only during evaluation of the first test cases that it became apparent that the user must easily be able to modify the cycle. Three kinds of problems dictated the final design. The first of these was computational; the other two were in cycle design.

Thermochemical cycles involve at least one solid or liquid in almost every reaction. In order for CECS72 to calculate equilibria with condensed species present, it is sometimes necessary to specify which of several possible condensed species the program should consider first (using the "insert" feature).

We have found it is better to consider all condensed products of a reaction first. However, to accommodate the cases in which this is not successful, the user is allowed to specify another choice of insert (including no insert at all).

At times products were encountered that were not anticipated - or were ignored - by a cycle designer. In some cases these extra products could be consumed as reactants in other steps. In other cases, the reactions were very temperature dependent; a 100 K change could alter the equilibrium composition significantly. It was found that the temperature of some steps needed to be changed in order to obtain the desired products.

Figure 1 shows a sketch of the flow of the program. The symbols used in the linking program are contained in appendix A and a listing of the program is given in appendix B. The program was designed to be run interactively from a time-sharing terminal. The user is notified whenever a difficulty arises and a course of action to be taken is suggested.

The linked programs, which are written in FORTRAN IV, run on an IBM 360/67 computer operating under TSS. Extensive use is made of system facilities, especially the command procedure facility (ref. 9) and the research editor (ref. 10). All changes to data sets are made with the research editor.

The linking program (which is actually two main programs), CECS72, and HYDRGN are executed from a procdef (CONTROL) requiring two parameters. The first parameter is the name of the input data set (in the form required by HYDRGN except that the extent of reaction need not be given). If the extent of reaction is known experimentally CECS72 can be bypassed for that reaction by specifying the second parameter. If this parameter, which acts as a two-way switch, is not blank program flow branches to a point immediately after the statement which executes CECS72. If the parameter is blank control passes to the next statement in the procdef.

The first linking program (CON1) reads (CONREA) the input data set, re-formats (CONREF) each of the species names to be consistent with CECS72, and prepares (CONPRE) the input data set for CECS72. If any equation is not balanced, a message is typed at the terminal stating the problem and advising the user to correct the input data set and rerun the problem. Corrected data sets are checked until no more errors are detected.

CECS72 is run to determine the equilibrium composition for those reactions in which the extent of reaction was not specified. The second linking program (CON2) is next run. After again reading and reformatting the input data set, the CECS72 output data is read (CONS72) and checked for products not originally specified (CONEXT), the extents of reaction are calculated (CONEPS), and the

original input data set is modified to incorporate the equilibrium extents of reaction (CONMOD).

A final check for balanced equations is made. Also, the user is notified (default values are given here in parenthesis) if the concentration of unexpected products is too large (≥ 6 mole percent) or if the extent of reaction is too small (≤ 0.01). If so, the keyboard is unlocked and the user is invited to change the input data set and rerun the problem.

If the previous checkpoint is successfully traversed CECS72 output is checked for nonconvergence. If the equilibrium calculation for a reaction was not successful the user is advised to change inserts and rerun with the second parameter not defaulted.

Finally, HYDRGN is run to perform the cycle analysis and print the results. Also, printed in a separate listing for reference, are the warning messages that were printed at the terminal, a summary of CECS72 output, and a table of extents of reaction.

CYCLE EVALUATION

In a recent paper (ref. 2) Funk combined 26 reactions in different ways to create 13 new thermochemical cycles which were evaluated using HYDRGN. The high temperatures required by these cycles are beyond current nuclear reactor capability (process heat temperature of about 1100 K), but may be available in the future. These cycles were reevaluated to see how well the linked programs worked.

In the course of reevaluating these cycles a number of changes needed to be made to the reactions given in reference 2.

1. In some high temperature steps sulfur is given as the gaseous monatomic product S although equilibrium calculations indicate that S_2 is the correct form. Substitution of S_2 for S requires the introduction of another step to condense S_2 to $S(l)$ in order to balance the cycle. This step can be carried out at 718 K, the boiling point of sulfur.

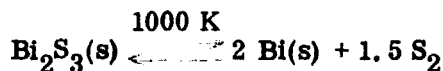
2. Some cycles contain a low temperature step in which $S(l)$ appears as a product and a high temperature step involving S as a reactant. If one attempts to balance the cycle by introducing a step to vaporize $S(l)$ at 850 K, the temperature recommended in reference 5, equilibrium calculations indicate that approximately equimolar amounts of S_2 and S_8 are formed. Fortunately, however, the S_2 and S_8 can be used as reactants in place of S in the high temperature step.

3. In some cases, the reaction temperature needed to be changed in order to reduce the amount of side products to an acceptable level.

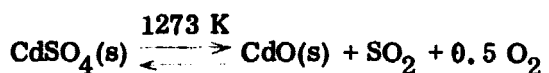
4. One reaction involved $\text{CdSO}_4(l)$ decomposition at 1300 K. Since we have no data on liquid CdSO_4 , we substituted $\text{CdSO}_4(s)$ at its melting point, viz., 1273 K.

The cycles as originally reported and as revised are shown in table I.

Two reactions were unacceptable, thereby eliminating six cycles. The equilibrium pressure for



was only 0.0028 atmosphere and 10 percent BiS was formed. For

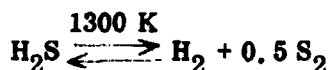


The extent of reaction was negligible (<0.01).

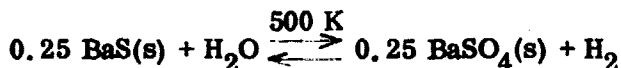
A comparison of the results with those reported (ref. 2) for the seven cycles that were successfully calculated is given in table II. Molar recycle ratio for a step is the number of moles of gas that must be recycled at that step per mole of hydrogen produced by the cycle. The revised maximum molar recycle ratio is generally larger than that reported. Work of separation is calculated for gases only and assumes 100 percent separation efficiency. The reported and revised values are generally in agreement. Heat required after matching is the external heat input to the cycle. The reported and revised values agree quite well.

The η 's are estimates of thermal efficiency, assuming an efficiency of 30 percent in converting heat to work. The first estimate, η_1 , assumes total recovery of all exothermic heat and 100 percent efficiency for the work of separation. The reported and revised η_1 's both average 0.53. In calculating the second estimate, η_2 , it is assumed that the work of separation is 50 percent efficient and that work is generated from the exothermic heat (above 500 K) remaining after heat exchange matching. The revised η_2 's are lower than the reported ones, averaging 0.31 as opposed to 0.36.

Some further information can be extracted by examining the detailed calculations. Table III shows the molar recycle ratio, work of separation, and extent of reaction, ϵ , for each step in the cycles successfully calculated. Some cycles can be improved significantly if the extent of reaction can be increased for certain steps. For example, the reaction



which occurs as step 3 of cycle 1 and step 2 in cycles 5, 7, and 10 consumes 50 to 60 percent of the 17 to 24 kcal of separation work. In addition, this reaction accounts for one-third to one-half of the total recycle ratio. The reaction



which occurs as step 1 of cycles 3 and 8, is responsible for almost the entire recycle ratio. Also, this reaction uses one-third to one-half of the work of separation of 7 to 11 kcal.

In order to determine the influence of the extents of reaction on cycle efficiency, the cycles that were successfully calculated using equilibrium values for extents of reaction were recalculated assuming complete conversion of reactants to products. The results are given in table IV. Examination of the table demonstrates that erroneous conclusions about cycle efficiency can be drawn unless reliable values for extents of reaction are known.

A simplified estimate of cycle efficiency that has been proposed (personal communication from M. G. Bowman) can be written as

$$\eta_E = \frac{\Delta H_{\text{H}_2\text{O}, 298\text{K}}}{\sum_{\text{endo}} \Delta H_{298\text{K}} + \sum_{\text{pos}} \Delta G_T / 0.3}$$

where the first summation is over all endothermic reactions at 298 K and the second summation is over all reactions with positive free energy changes at the temperature of the reaction. A comparison of this estimate with values calculated with the HYDRGN program using equilibrium values for extents of reaction is given in table V. This comparison indicates that efficiencies obtained from this estimate are probably overly optimistic.

CONCLUDING REMARKS

The Lewis Research Center's chemical equilibrium computer program CECS72 was coupled to the University of Kentucky's thermochemical cycle analysis computer program HYDRGN. Input to the combined program is the same as input to HYDRGN except that the extents of reaction need not be specified. After CECS72 calculates equilibrium compositions for each reaction, the extents of reaction are calculated by the linking program and inserted into the

input data set for HYDRGN. If experimental values are known for some or all of the reactions, they can be specified in the input and the equilibrium calculations will be bypassed.

The combined program is designed to be run interactively from a computer time-sharing terminal. If the program encounters errors in the input or cycle design flaws, the user is notified at the terminal and invited to correct or modify the offending data set. Reactants and products can be added to or deleted from existing reactions, new reactions can be added, or temperatures can be changed to modify a defective cycle into a potentially useful one.

A group of 13 thermochemical cycles constructed from 26 chemical reactions were used to test the combined program. Equilibrium calculations showed that one reaction had an unacceptably low equilibrium partial pressure and one reaction had a negligible extent of reaction; six cycles were thus eliminated. Results for the remaining seven cycles were generally less favorable than reported values. The steps that would have the greatest impact in improving the cycles were pointed out.

APPENDIX A

SYMBOLS USED IN COMPUTER PROGRAM

F4CLC, F4TRT, and F4MVC are FORTRAN implementations of the assembly language commands CLC (compare logical character), TRT (translate and test), and MVC (move character).

The names of variables are the same as those used in HYDRGN, with the following additions:

1. NAMELIST/INPT2/uses CECS72 variable names.

2. In the list below, the letters A, I, L, R refer to alphameric, integer, logical, real.

<u>Variable</u>	<u>Type</u>	<u>Description</u>
ADDI	A	'ADDI'
BAL	L	TRUE if equation is balanced
BB	A	TRUE if equation is balanced
CMOLE	A	' MOLE'
CONV	L	TRUE if CECS72 matrix converges
CL, CS	L	used in search for letter
CS	A	' CAL'
DATA	R	temporary storage
DATT	R	dummy variable
DENOM	R	factor in extent of reaction calculation
EPSL	R	extent of reaction
FB	A	dummy variable
FRAC	R	mole fraction
GO	L	TRUE if CECS72 calculation is successful
IC	I	dummy variable
IDONE	I	message has been printed if = 0
IEP	I	index in implied DO loop
IH	I	upper limit in implied DO loop
II	I	reactant ratio

<u>Variable</u>	<u>Type</u>	<u>Description</u>
III	I	number of temperature schedules
IL	I	lower limit in implied DO loop
ILAST	I	number of reactant ratios
INS	L	TRUE if any products are solid or liquid
IP	I	number of products
IR	I	index in implied DO loop
IRR	I	number of reactant ratios
IS	I	index in DO loop
IT	I	number of steps
JL	I	number of temperature schedules
JT	I	index in DO loop
KB	I	base reactant
KBB	I	not used
KKLAST	I	number of products
KKP	I	sum of number of products and reactants
KP	I	number of products
KR	I	index in DO loop
LF, LL, LS	I	dummy variables
L1, L2	I	dummy variables
M	I	dummy variable
N	I	dummy variable
NCON	J	number of temperature schedules
NOCON	I	dummy variable
NOGO	L	TRUE if any step is unacceptable
NPR	I	number of products
NRE	I	number of reactants
NRR	I	number of reactant ratios
NT	I	reduced number of temperature schedules

<u>Variable</u>	<u>Type</u>	<u>Description</u>
PMF	R	product mole fraction
PR	R	pressure
PRO	A	'PROD'
PROD	R	not used
PROO	R	dummy variable
REAC	A	'REAC'
REACT	R	not used
RMF	R	reactant mole fraction
SB	R	temporary storage
SIG	R	sum of mole fractions
SING	A	'SIN'
STOP	A	'STO'
S1, S2, S3	R	temporary storage
T, TB, TLS	L	used in character search
TEM1, TEM2	R	temporary storage
THM	A	'THE'
TT	R	dummy variable
WARN	A	'WAR'
XDEN	R	factor in extent of reaction calculation
XL	L	not used
XLON	R	lowest acceptable extent of reaction
KMUL, XNUM	R	factors in extent of reaction calculation
XS	A	'S'
XTRMAX	R	maximum allowed concentration
XMF	R	mole fraction

APPENDIX B

COMPUTER PROGRAM LISTING

```

PROCDEF CONTROL
PARAM $1,$2
RELEASE FT: RELEASE W: RELEASE X: RELEASE Y: RELEASE Z
DDEF FT03F001,VS,HYDIN,$1
DDEF FT04F001,VS,THDATA,DCB=(RECFM=V,LRECL=1500)
DDEF FT08F001,VS,$1
DDEF FT05F001,VS,CECIN,$1
DDEF FT06F001,VS,CECOUT,$1
DDEF W,VP,LERC,OPTION=JOBLIB
IF '$2'='': GOTO 'OK'
CON1
ERASE HYDIN.$1
QUALIFY CONREA: IF BAL: GOTO 'OK'
DISPLAY 'REDIT $1 AND RERUN'
GOTO XXX
'OK' DDEF X,VP,CECSUBS,OPTION=JOBLIB
DDEF Y,VP,CECOUT,OPTION=JOBLIB
LOAD CECBLO: CEC572
DDEF FT03F001,VS,HYDIN,$1
RELEASE FT05F001: DDEF FT05F001,VS,HGNIN,$1
RELEASE FT06F001: DDEF FT06F001,VS,HGNOUT,$1
DDEF FT07F001,VS,CECOUT,$1
UNLOAD CEC572
CON2
QUALIFY CONREA: IF BAL: GOTO 'NEXT'
DISPLAY 'REDIT $1 AND RERUN'
GOTO XXX
'NEXT' QUALIFY CONMOD: IF -NOCO: GOTO 'FINISH'
DISPLAY 'REDIT $1 TO CHANGE TEMPERATURES OR SPECIFY EXTENTS OF REACTION'
DISPLAY 'REDIT CECIN,$1 TO CHANGE INSERTS- THEN RERUN WITH SECOND KEYWORD NOT DE-AULTED'
GOTO XXX
'FINISH' PRINT HYDIN.$1,,EDIT: PRINT HGNIN.$1: PRINT CECOUT.$1,,EDIT
DDEF Z,VP,HGNSUBS,OPTION=JOBLIB
HYDRGN: PRINT HGNOUT.$1,,EDIT

```

CON1

```

READ INPUT DATA FOR HYDRGN
CALL READ
MAKE SPECIE NAMES COMPATIBLE
CALL REFORMAT
PREPARE CEC572 INPUT DATA
CALL PREPARE
STOP
END

```

```

0000100 C
0000200 C
0000220 C
0000240 C
0000500 C
0000500 C
0000650
0000700

```

REPRODUCIBILITY OF THE
ORIGINAL PAGE IS POOR

```

00000200 SURROUTINE PEAK
00001000 READ HYDRGN INPUT
00002000 C
00003000 C
00004000
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00006000
00007000
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00009000
00010000
00011000
00012000
00013000
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INTEGER CARD,STEP,BASE,A,P
REAL NOTE
LOGICAL TEST15,BAL
LOGICAL TEST1,TEST2,TEST2C,PLINE,DRAW,SAME,THERM,H298
DOURLE PRECISION H,S,G,HS,SS,GS,HTOT,STOT,GIOT,COEF,SUMPG,SUMPL
DIMENSION STOICR(11,5),STOICP(11,5),RATOM(11,5,4),PATOM(11,5,4),
1RATOC(11,5,4),PATOC(11,5,4),RATIO(10,5,4),P(50)
DIMENSION BASE(10),NSATOM(50),TEMP1(50,10),TEMP2(50,10),TRANGE(2,5-
10),T(20),TPHASE(11,5,4),TEST1(10),AREACT(10,5),APROD(10,5),
2MPROD(11),NREACT(11),NRATIO(10),DAT(25),LNOTE(10),NOTE(10,100)-
3,HSTOCR(50),HSTOCP(50),FAZER(11,5),FAZERP(11,5),EP(10,4),EPSI(10,10-
4,4),HIM(10),HAM(10)
COMMON/CTL/RMF(10,4,10,5),PMF(10,4,10,5),REACT(11,5,4),PROD(11,5,4),JL(11),GO(11,4,13),IP(11,4),KBB(11,4)
COMMON/ENAME/STOICR,STOICP,RATOM,PATOM,RATCO,PATCO
COMMON/INDX/R,NR,NR1,NRXNS,NCTEMP,I,K,J,M,NPX,NTOT,BASE,NSATOM,NN
COMMON/TMP/TEMP1,TEMP2,TRANGE,TPHASE,TMID
COMMON/LOGIC/PLINE,TEST20,DRAW,SAME,TEST1,THERM,H298
COMMON/PRESS/P
COMMON/MATL3/AREACT,APROD,RATIO,NCTE,HSTOCR,HSTOCP,NPROC,NREACT,
1NRATIO,LNOTE
COMMON/FZE/SUMPL,SUMPG,SUMPS,FAZER,FAZERP,NGASP,NLTOP,NSOLP,NGASR,
1NLTOR,NSOLR
COMMON/WORK/HIM,HAM,EPSI
COMMON/PROD/PROD(11,4,10,3),FRAC(11,4,10,13),TITLE(20)
DATA PRO/4HPROD/,REAC/4HREAC/,BLANK/4H /,WEND/3HEND/
1,COMM/4HNOTE/,CHEM/4HCHFM/,CNAME/4HNAME/,THER/4HTHER/,RA/1HB/
DATA HYD/1HH/,FINI/4HFINI/
NAMELIST/NAME1/STEP,T,EP,PRES,DRAW,SAME,H298
RAL=.TRUE.
H298=.FALSE.
SAME=.FALSE.
TRY=0.0
DRAW=.FALSE.
THERM=.FALSE.
TEST15=.FALSE.
TEST20=.FALSE.
DO 40 I=1,10
BASE(I)=0
DO 20 J=1,10
JJ=J+10
T(JJ)=0.0
J5=J
IF(J,GT,5) J5=1
FAZER(I,J5)=BLANK
TEMP1(I,J)=0.0
TEMP2(I,J)=0.0
FAZER(I,J5)=BLANK
TEST1(I)=.FALSE.
NREACT(I)=C
NPROD(I)=C

```

```

0007900      NPATIO(I)=C
0008000      LNOTE(I)=0
0008100      40 CONTINUE
0008200      NR=0
0008300      C
0008400      READ(8,50) (TITLE(I),I=1,20)
0008500      IF(TITLE(I).EQ.FIN) RETURN
0008600      WRITE(3,55) (TITLE(I),I=1,20)
0008700      55 FORMAT('1','ORIGINAL INPUT DATA FOR ',20A4)
0008800      C
0008900      C THIS SECTION READS THE CODE CARD INDICATING THE TYPE OF CARDS TO FOLLOW.
0009000      C *****NOTE*****
0009100      C THE ONLY STIPULATION AS TO THE ORDER OF EACH SECTION OF CARDS IS THAT THE
0009200      C CHEMICAL REACTION CARDS MUST BE READ BEFORE THE NAMEDLISTS.
0009300      C
0009400      60 READ(8,80) (DAT(I),I=1,10)
0009500      80 FORMAT(20A4)
0009600      90 WRITE(3,100) (DAT(I),I=1,10)
0009700      100 FORMAT(' ',20A4)
0009800      120 IF(DAT(1).EQ.WEND) GO TO 760
0009900      IF(DAT(1).EQ.BLANK) GO TO 60
0010000      TEST20=.TRUE. MEANS THAT AN ERROR HAS BEEN FOUND IN THE INPUT AND THE PROGRAM
0010100      C SKIPS TO THE NEXT CYCLE.
0010200      IF(TEST20) GO TO 60
0010300      IF(DAT(1).EQ.COMM) GO TO 160
0010400      IF(DAT(1).EQ.CHEM) GO TO 240
0010500      IF(DAT(1).EQ.CNAME) GO TO 520
0010600      IF(DAT(1).EQ.THERM=.TRUE.
0010700      IF(DAT(1).EQ.THER.AND.TEST15) GO TO 760
0010800      WRITE(3,140)
0010900      140 FORMAT('0','THE LAST CARD HAS AN UNRECOGNIZABLE CODE')
0011000      TEST20=.TRUE.
0011100      GO TO 60
0011200      C THIS SECTION READS THE NOTE CARDS FOR EACH REACTION. THE FIRST TWO ITEMS
0011300      C ON EACH NOTE CARD ARE IN I2 FORMAT. THE FIRST NUMBER IS THE NUMBER OF THE
0011400      C CARD FOR THIS REACTION (1, 2, UP TO 5 FOR EACH REACTION). THE SECOND NUMBER
0011500      C IS THE NUMBER OF THE CHEMICAL REACTION (UP TO 10). THE REMAINDER OF EACH
0011600      C CARD IS IN A4 FORMAT AND IS USED FOR THE COMMENTS.
0011700      160 READ(8,180) CARD,STEP,(DAT(I),I=1,19)
0011800      180 FORMAT(2I2,19A4)
0011900      190 WRITE(3,200) CARD,STEP,(DAT(I),I=1,19)
0012000      200 FORMAT(' ',2I2,19A4)
0012100      IF(CARD.EQ.0) GO TO 60
0012200      LNOTE(STEP)=CARD*19
0012300      DO 220 I=1,19
0012400      J=((CARD-1)*19)+I
0012500      220 NOTE(STEP,J)=DAT(I)
0012600      GO TO 160
0012700      C
0012800      C THIS SECTION READS AND PROCESSES THE CHEMICAL REACTION CARDS.
0012900      C *****THESE CARDS MUST COME BEFORE THE NAMEDLISTS*****
0013000      C

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0012700 240 READ(8,260) STEP,(DAT(1),I=1,17)
0012800 260 FORMAT(12,2A4,4(A2,F3.0),A1,F9.4,A1,4F8.3,7X)
0012900 WRITE(3,280) STEP,(DAT(1),I=1,17)
0013000 280 FORMAT(' ',12,2A4,4(A2,F3.0),A1,F9.4,A1,4F8.3,7X)
0013100 IF(DAT(1).EQ.BLANK) GO TO 500
0013200 IF(DAT(1).EQ.REAC) GO TO 320
0013300 IF(DAT(1).EQ.PROD) GO TO 420
0013400 WRITE(3,300)
0013500 300 FORMAT(' ',CODE FOR THIS CARD IS IN ERROR*)
0013600 TEST20=.TRUE.
0013700 GO TO 120
0013750 C REACTANTS
0013800 320 K=NREACT(STEP) + 1
0013900 NREACT(STEP)=K
0013920 C K=REACTANT NUMBER, I=ELEMENT NUMBER, NREACT=NUMBER OF REACTANTS
0013940 C RATOM=ATOMIC SYMBOL, RATCC=ATOMIC COEFFICIENT
0014000 DO 340 I=1,4
0014100 RATOM(STEP,K,I)=DAT(2*I+1)
0014200 PATCC(STEP,K,I)=DAT(2*I+2)
0014300 IF(STEP.GT.NR) NR=STEP
0014400 NRXNS=NR
0014420 C NR=NUMBER OF REACTIONS/CYCLE, AREACT=STOICHIOMETRIC COEFFICIENT
0014500 AREACT(STEP,K)=CAT(12)
0014600 IF(DAT(14).EQ.O.0) DAT(14)=AREACT(STEP,K)
0014620 C K=REACTANT NUMBER, I=REACTANT RATIO SET NUMBER
0014640 C RATIO=RELATIVE NUMBER OF MOLES, FAZER=ALPHA LETTER INDICATING PHASE
0014700 DO 360 I=1,4
0014800 360 RATIO(STEP,K,I)=DAT(1+13)
0014900 380 STOICR(STEP,K)=AREACT(STEP,K)
0015000 IF(DAT(13).EQ.BA) BASE(STEP)=K
0015100 FAZER(STEP,K)=DAT(11)
0015200 IF(NRATIO(STEP).GE.1) GO TO 240
0015300 DO 400 I=1,4
0015400 400 IF(RATIO(STEP,K,I).NE.O.0) NRATIO(STEP)=NRATIO(STEP)+1
0015500 GO TO 240
0015550 C PRODUCTS
0015600 420 KK=NPROD(STEP)+1
0015700 NPROD(STEP)=KK
0015720 C KK=PRODUCT NUMBER, I=ELEMENT NUMBER, NPROD=NUMBER OF PRODUCTS
0015740 C PATOM=ATOMIC SYMBOL, PATCC=ATOMIC COEFFICIENT
0015800 DO 440 I=1,4
0015900 PATOM(STEP,KK,I)=DAT(2*I+1)
0016000 440 PATCC(STEP,KK,I)=DAT(2*I+2)
0016100 FAZER(STEP,KK)=DAT(11)
0016120 C APRCO=STOICHIOMETRIC COEFFICIENT, FAZEP=ALPHA LETTER INDICATING PHASE
0016200 APRCO(STEP,KK)=DAT(12)
0016220 C KK=PRODUCT NUMBER, I=REACTANT RATIO SET NUMBER
0016300 DO 460 I=1,4
0016400 460 TPAZER(STEP,KK,I)=DAT(1+13)
0016500 480 STOICP(STEP,KK)=APRCO(STEP,KK)
0016600 GO TO 240
0016700 500 CONTINUE
0016800 TEST15=.TRUE.
0016900 GO TO 60

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0017000 C THIS SECTION READS THE NAMELISTS.
0017100 520 IF(.NOT.TEST15) GO TO 720
0017200 DO 700 I=1,NR
0017300 PRES=1.0
0017400 DO 560 K=1,10
0017500 T(K)=0.0
0017600 DO 540 J=1,4
0017700 EP(K,J)=0.0
0017800 560 CONTINUE
0017900 READ(8,NAM1)
0017920 WRITE(3,NAM1)
0018100 P(STEP)=PPES
0018200 DO 620 J=1,10
0018300 DO 580 K=1,4
0018400 FPTS(STEP,J,K)=EP(J,K)
0018500 IF(EPTS(STEP,J,K).NE.0.0) TEST1(STEP)=.TRUE.
0018600 580 CONTINUE
0018700 IF(I.EQ.1) GO TO 600
0018800 IF(I(J).EQ.0.0.AND.(J-1).NE.NOTEMP) GO TO 640
0018900 600 IF(T(J).EQ.0.0.AND.I.EQ.1) NOTEMP=J-1
0019000 IF(T(J).EQ.0.0) GO TO 680
0019100 TEMP1(STEP,J)=T(J)
0019200 620 TEMP2(STEP,J)=T(J)
0019300 NOTEMP=10
0019400 GO TO 680
0019500 640 WRITE(3,66C) STEP
0019600 660 FORMAT(1,'ERROR IN NUMBER OF TEMPERATURES FOR STEP',I2)
0019700 TEST2=.TRUE.
0019720 680 NT=NOTEMP-1
0019740 DO 690 J=1,NT
0019760 JL(I)=J
0019780 IF((I(J).EQ.T(J+1)).OR.(T(J+1).EQ.0.0)) GO TO 700
0019800 690 CONTINUE
0019820 JL(I)=NOTEMP
0019900 700 CONTINUE
0020000 GO TO 60
0020100 720 WRITE(3,74C)
0020200 740 FORMAT(1,'DATA CARDS ARE OUT OF ORDER, NAMELISTS MUST BE AFTER -
0020300 REACTION CARDS')
0020400 TEST2=.TRUE.
0020500 GO TO 60
0020600 760 CONTINUE
0020620 C
0020640 C THIS SECTION CHECKS TO SEE IF THE REACTIONS ARE BALANCED.
0020660 C
0020680 DO 580 NRX=1,NR
0020700 NPR=NREACT(NRX)
0020720 DO 840 I=1,NPR
0020740 IF(RATOM(NRX,I,1).EQ.HYD.AND.RATOM(NRX,I,2).EQ.BLANK) TPY=TRY-
0020760 15*NTICP(NRX,I)
0020780 DO 820 J=1,4
0020800 IF(RATOM(NRX,I,J).EQ.BLANK) GO TO 840
0020820 IF(I.EQ.1.AND.J.EQ.1) GO TO 800
0020840 DO 780 N=1,NM

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002086C IF(PATOM(NRX,I,J).NE.CAT(N)) GO TO 780
0020880 T(N)=T(N)+RATCO(NRX,I,J)*STOICR(NRX,I)
0020900 GO TO 820
0020920 780 CONTINUE
0020940 NN=NN+1
0020960 DAT(NN)=RATCO(NRX,I,J)
0020980 T(NN)=RATCO(NRX,I,J)*STOICR(NRX,I)
0021000 GO TO 820
0021020 800 NN=1
0021040 DAT(1)=RATCO(NRX,1,1)
0021060 T(1)=RATCO(NRX,1,1)*STOICR(NRX,1)
0021080 820 CONTINUE
0021100 840 CONTINUE
0021120 NPP=NPROD(NRX)
0021140 DO 920 I=1,NPP
0021160 IF(PATOM(NRX,I,1).EQ.HYD.AND.PATOM(NRX,I,2).EQ.BLANK) TRY=TRY+
0021180 1 STOICP(NRX,I)
0021200 DO 900 J=1,4
0021220 IF(PATOM(NRX,I,J).EQ.BLANK) GO TO 920
0021240 DO 860 N=1,NN
0021260 IF(PATOM(NRX,I,J).NE.CAT(N)) GO TO 860
0021280 T(N)=T(N)-PATCO(NRX,I,J)*STOICP(NRX,I)
0021300 GO TO 900
0021320 860 CONTINUE
0021340 WRITE(3,880) PATOM(NRX,I,J),NRX
0021360 WRITE(9,880) PATOM(NRX,I,J),NRX
0021380 BAL=FALSE
0021400 880 FORMAT('0F',THE ELEMENT 'A2,' IS IN THE PRODUCTS OF REACTION',I3,-
0021420 1', BUT IS NOT IN THE REACTANTS')
0021440 IF(DRAW) TEST20=.TRUE.
0021460 900 CONTINUE
0021480 SMALL=0.00001
0021500 DO 960 N=1,NN
0021520 TAB=ABS(T(N))
0021540 IF(TAB.LE.SMALL) GO TO 960
0021560 WRITE(3,940) NRX,DAT(N)
0021580 WRITE(9,940) NRX,DAT(N)
0021600 BAL=FALSE
0021620 940 FORMAT('0F',REACTION ',I3,' IS NOT BALANCED IN REGARD TO THE ELEME-
0021640 INT ',A2)
0021660 IF(DRAW) TEST20=.TRUE.
0021680 960 CONTINUE
0021700 980 CONTINUE
0021720 1060 REWIND 8
0021740 RETURN
0021760 END

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0000100 SUBROUTINE REFM1
0000200 C PERFORM HYDRGN INPUT SPECIE NAMES FOR COMPARISON WITH CEC572 OUTPUT NAMES
0000220 LOGICAL*1 DAT(21)/21*Z40/
0000221 LOGICAL*1 T(256)/64*Z00,7C1,10*Z00,201,164*Z00,701,701,14*Z00/
0000224 LOGICAL*1 T8(256)/64*Z00,201,191*Z00/
0000226 LOGICAL*1 T15(256)/211*Z00,203,14*Z00,2E2,29*Z00/
0000228 LOGICAL*1 CL(3)/Z40,Z03,Z5D/
0000229 LOGICAL*1 CS(3)/Z4D,ZE2,Z5D/
0000230 LOGICAL XL
0000231 LOGICAL F4TRT
0000232 DIMENSION M(20),IC(20),N(20)
0000250 LOGICAL TEST20,GO
0000300 INTEGER STEP
0000400 DIMENSION DATA(20),TEMP(5),KR(11),KP(11)
0000450 DIMENSION TITLE(20)
0000500 EQUIVALENCE (DAT(1),TEMP(1))
0000520 COMMON/INDX/R,NR,NR1,NRXNS,NOTEMP,I,K,J,M,NRX,NTOT,BASE,NSATOM,NX
0000600 COMMON/CTL/RMF(10,4,10,5),PMF(10,4,10,5),REACT(11,5,4),PROD(11,5,4),JL(11),GO(11,4,13),IP(11,4),KBB(11,4)
0000610 DATA F1,T,F1INI/,WEND/,END/,CHEM/,CHEM/,CNAME/,NAME/,THER/,THER/,COMM/,NOTE/,
0000640 DATA BLANK,, //,REAC/,REAC/,PRD/,PRD/,
0000645 DO 9 I=1,11
0000650 KR(I)=0
0000660 KP(I)=0
0001400 READ(8,50) (TITLE(I),I=1,20)
0001420 50 FORMAT(20A4)
0001440 IF(TITLE(1).EQ.FINI) GO TO 422
0002200 60 READ(8,80) (DATA(I),I=1,10)
0002300 80 FORMAT(20A4)
0002600 120 IF(DATA(1).EQ.WEND) GO TO 422
0002700 IF(DATA(1).EQ.BLANK) GO TO 60
0003100 IF(DATA(1).EQ.COMM) GO TO 60
0003200 IF(DATA(1).EQ.CHEM) GO TO 240
0003300 IF(DATA(1).EQ.CNAME) GO TO 60
0003900 GO TO 60
0003902 C READ A REACTANT OR PRODUCT CARD
0003910 240 READ(8,11) STEP,DATA(1),DATA(2),(DAT(I),I=1,21)
0003920 IF(DATA(1).EQ.BLANK) GO TO 60
0003930 IF(DATA(1).EQ.REAC) ISP=1
0003940 IF(DATA(1).EQ.PROD) ISP=2
0003960 I=1
0003980 LF=1
0004000 LL=20
0004020 C FIND SPACES,ZEROS,DECIMAL POINTS AND ONES
0004025 C AND CLOSE UP STRING
0004040 20 IF(.NOT.F4TRT(DAT,LF,LL,T,M(1),IC(1),N(1))) GO TO 21
0004045 LF=M(1)
0004050 LL=LL-1
0004055 LL=LF+1
0004060 L2=20-LF
0004065 CALL F4MVC(DAT,L1,DAT,LF,L2)
0004100 GO TO 20
0004110 21 CONTINUE
0004200 I=1
0004300 LF=21

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0000100 SUBROUTINE REFMAT
0000200 REFORMAT HYDRGN INPUT SPECIE NAMES FOR COMPARISON WITH CEC572 OUTPUT NAMES
0000220 LOGICAL*1 DAT(211/21*240/
0000221 LOGICAL*1 T(256)/64*700,701,10*200,201,164*200,701,701,14*200/
0000224 LOGICAL*1 TB(256)/64*200,201,191*200/
0000226 LOGICAL*1 TLS(256)/211*200,203,14*200,ZE2,29*200/
0000228 LOGICAL*1 CL(3)/240,203,250/
0000229 LOGICAL*1 CS(3)/240,ZE2,Z50/
0000230 LOGICAL XL
0000231 LOGICAL F4TRT
0000232 DIMENSION M(20),IC(20),N(20)
0000250 LOGICAL TEST20,GO
0000300 INTEGER STEP
0000400 DIMENSION DATA(20),TEMP(5),KR(11),KP(11)
0000450 DIMENSION TITLE(20)
0000500 EQUIVALENCE (DAT(1),TEMP(1))
0000520 COMMON/INDX/R,NR,NR1,NRXNS,NOTEMP,I,K,J,M,NRX,NTOT,BASE,NSATOM,NN
0000550 COMMON/CTL/RMF(10,4,10,5),PMF(10,4,10,5),REACT(11,5,4),PROD(11,5,4),IP(11,4),KBB(11,4)
0000610 DATA FINI,'FINI',WEND,'ENDY',CHEM,'CHEM',CNAME,'NAME',THER,'THER',COMM,'NOTE',/
0000640 DATA BLANK,'',REAC,'REAC',PRO,'PROD',/
0000645 DO 9 I=1,11
0000650 KR(I)=0
0000660 9 KP(I)=0
0001400 READ(8,50) (TITLE(I),I=1,20)
0001420 50 FORMAT(20A4)
0001440 IF(TITLE(1).EQ.FINI) GO TO 422
0002200 60 READ(8,80) (DATA(I),I=1,10)
0002300 80 FORMAT(20A4)
0002600 120 IF(DATA(1).EQ.WEND) GO TO 422
0002700 IF(DATA(1).EQ.BLANK) GO TO 60
0003100 IF(DATA(1).EQ.COMM) GO TO 60
0003200 IF(DATA(1).EQ.CHEM) GO TO 240
0003300 IF(DATA(1).EQ.CNAME) GO TO 60
0003900 GO TO 60
0003902 C READ A REACTANT OR PRODUCT CARD
0003910 240 READ(8,11) STEP,DATA(1),DATA(2),(DAT(I),I=1,21)
0003920 IF(DATA(1).EQ.BLANK) GO TO 60
0003930 IF(DATA(1).EQ.REAC) ISP=1
0003940 IF(DATA(1).EQ.PRO) ISP=2
0003960 I=1
0003980 LF=1
0004000 LL=20
0004020 C FIND SPACES,ZEROS,DECIMAL POINTS AND ONES
0004025 C AND CLOSE UP STRING
0004040 20 IF(.NOT.F4TRT(DAT,LF,LL,T,M(1),IC(1),N(1))) GO TO 21
0004045 LF=M(1)
0004050 LL=LL-1
0004055 L1=LF+1
0004065 L2=20-LF
0004065 CALL F4MVC(DAT,L1,DAT,LF,L2)
0004100 GO TO 20
0004110 21 CONTINUE
0004200 I=1
0004300 LF=21

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0004320 LL=21
0004340 C LIQUID OR SOLID?
0004360 23 IF(.NOT.F4TRY(DAT,LF,LL,TL,M(I),IC(I),N(I))) GO TO 326
0004380 LSN(I)
0004400 C FIND FIRST BLANK
0004420 I=1
0004440 LF=1
0004460 LL=20
0004480 IF(.NOT.F4TRY(DAT,LF,LL,TL,M(I),IC(I),N(I))) GO TO 326
0004500 L1=M(I)
0004520 26 IF(LS.EQ.226) GO TO 27
0004540 C LIQUID
0004560 CALL F4MVC(CL,1,DAT,L1,3)
0004580 GO TO 326
0006100 C SOLID
0006120 27 CALL F4MVC(CS,1,DAT,L1,3)
0006140 326 GO TO (327,420), ISP
0006160 C REACTANTS
0006180 KR=NUMBER OF REACTANTS/STEP
0006200 327 KR(STEP)=KR(STEP)+1
0006220 K=KR(STEP)
0006240 ON 328 I=1,3
0006260 328 REACT(STEP,K,I)=TEMP(I)
0006280 GO TO 240
0006300 C PRODUCTS
0006320 KP=NUMBER OF PRODUCTS/STEP
0006340 420 KP(STEP)=KP(STEP)+1
0006360 KK=KP(STEP)
0006380 ON 421 I=1,3
0006400 421 PROD(STEP,KK,I)=TEMP(I)
0006420 GO TO 240
0006440 C REWIND R
0006460 422 RETURN
0006480 11 FORMAT(12,2A4,21A1)
0006500 END
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000720 SUBROUTINE PREPAP
000740 C PREPARE INPUT DATA FOR CECST2
000760 C INTEGER CARD, STEP, BASE, A, P
000780 C REAL NOTE
000800 C LOGICAL TEST15, INS, GO
000820 C LOGICAL TEST1, TEST2, TEST20, PLINE, DRAW, SAME, THERM, H298
000840 C DOUBLE PRECISION XREACT, XPROD, SUMM, SUMRG, GASSUM
000860 C DOUBLE PRECISION H, S, G, HS, SS, GS, HTOT, STOT, GTOT, COEF, SUMPG, SUMPL
000880 C DIMENSION STOICR(11,5), STOICP(11,5), RATIO(11,5,4), PATOM(11,5,4), -
000900 C IRATIO(11,5,4), PATCO(11,5,4), RATIO(10,5,4), P(50)
000920 C DIMENSION PASE(10), NSATOM(50), TEMPL(50,10), TEMP2(50,10), TRANGE(2,5, -
000940 C 10), T(20), PHASE(11,5,4), TEST1(10), AREACT(10,5), APROD(10,5), -
000960 C 2NPROD(11), NREACT(11), NRATIO(10), DAT(25) .LNOTE(10), NOTE(10,100)-
000980 C 3, HSTOCR(50), HSTOCP(50), FAZER(11,5), FAZEP(11,5), EPSI(10,4), EPSI(10,10, -
001000 C 4,4), HIM(10), HAM(10)
001020 C DIMENSION TITLE(20), INS(5)
001040 C COMMON/FNAME/STOICP,STOICP,RATOM,PATOM,PATCO,PATCO
001060 C COMMON/INDXR,NR,NRI,NPXNS,NOTEMP,I,K,J,M,NRX,NTOT,BASE,NSATOM,NN
001080 C COMMON/TMP/TEMP1,TEMP2,TRANGE,TPHASE,TMID
001100 C COMMON/LOGIC/PLINE,TEST20,DRAW,SAME,TEST1,THERM,H298
001120 C COMMON/PRESS/P
001140 C COMMON/MAT13/AREACT,APROD,RATIO,NOTE,HSTOCR,HSTOCP,NPROD,NREACT, -
001160 C 1NRATIO,LNOTE
001180 C COMMON/FZE/SUMPL,SUMPG,SUMPS,FAZER,FAZEP,NGASP,NLIQP,NSOLP,NGASR, -
001200 C INLIQF,NSOLR
001220 C COMMON/WCRX/HIM,HAM,EPSI
001240 C COM V/CTL/PMF(10,4,10,5),PMF(10,4,10,5),REACT(11,5,4),PROD(11,5,4),K89(11,4)
001260 C DATA XL/'L',XS/'S',
001280 C REACTIONS
001300 C DO 8 STEP=1,NR
001320 C ILAST=NRATIO(STEP)
001340 C KLAST=NREACT(STEP)
001360 C KLAST=NPROD(STEP)
001380 C REACTANT RATIOS
001400 C DO 7 I=1,ILAST
001420 C IF INPUT EP,NE,0., DON'T CALCULATE EQUILIBRIUM WITH CECST2
001440 C IF(EPSI(STEP,I),NF.C.) GO TO 7
001460 C REACTANTS
001480 C WRITE(5,11)
001500 C DO 6 K=1,KLAST
001520 C ELEMENTS AND COEFFICIENTS IN A REACTANT
001540 C WRITE(5,12) (RATOM(STEP,K,IR),PATCO(STEP,K,IR),IR=1,4),RATIO(STEP,K,I)
001560 C 6 CONTINUE
001580 C CHECK FOR LIQUID OR SOLID PRODUCTS
001600 C DO 4 KK=1,KKLAST
001620 C IF((FAZEP(STEP,KK),EQ,XL).OR.(FAZEP(STEP,KK),EQ,XS)) INS(KK)=.TRUE.
001640 C 4 CONTINUE
001660 C WRITE(5,13)
001680 C ADD ANY INSERT CARDS REQUIRED
001700 C DO 5 KK=1,KKLAST
001720 C IF((INS(KK)) WRITE(5,18) (PROD(STEP,KK,IEP),IEP=1,3)
001740 C INS(KK)=.FALSE.
001760 C 5 CONTINUE
001780 C WRITE(5,14)

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000720 SUBROUTINE PREPAP

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0007220 J=JL(STEP)
0007300 21 WRITE(5,15) STEP,P(STEP),(TEMP2(STEP,JT),JT=1,J)
0007320 WRITE(5,17)
0007400 7 CONTINUE
0007500 8 CONTINUE
0007600 WRITE(5,16)
0007700 RETURN
0007800 11 FORMAT('REACTANT')
0007900 12 FORMAT(4(A2,F7.5),9X,F7.5,'M')
0008000 13 FORMAT(' ')
0008100 14 FORMAT('NAMELIST')
0008200 15 FORMAT(' &INPT2 KASE= ',I2,' ,TP=T,P= ',F7.3,' ,T= ',I0(F6.1,' '))
0008220 17 FORMAT(' &END')
0008300 16 FORMAT('STCP')
0008320 18 FORMAT('INSERT',9X,3A4)
0008400 END

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CON2

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0000200 C READ INPUT DATA FOR HYDRGN
0000300 CALL READ
0000600 C MAKE SPECIE NAMES COMPATIBLE
0000700 CALL REFWY
0000800 C READ CFC572 OUTPUT
0000900 CALL READ72
0000920 C CHECK CEC572 OUTPUT FOR PRODUCTS NOT IN HYDRGN INPUT
0000940 CALL EXTRA
0000960 C CALCULATE EPSILON
0000980 CALL EPSLN
0001000 C MODIFY HYDRGN INPUT
0001020 CALL MODIFY
0001100 STOP
0001200 END

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0000100 SUBROUTINE READ72
0000200 READ CEC572 OUTPUT DATA
0000220 LOGICAL*1 DATA(4)
0000240 DIMENSION TEMI(3),TEM2(13),XMF(13)
0000250 DIMENSION IPR(4)
0000252 COMMON/INDX/R,NR,NRI,NRXNS,NOTEMP,I,K,J,M,NRX,NTOT,BASE,NSATOM,NIN
0000254 COMMON/TMP/TEMP1,TEMP2,TPANGE,TPHASE,TMTC
0000256 COMMON/PRD/PRO(11,4,10,3),FRAC(11,4,10,13),TITLE(20)
0000261 COMMON/PRESS/PR
0000265 DIMENSION BASE(10),NSATOM(50),TEMPI(50,10),TEMP2(50,10),TRANGE(2,5-
0000270 10),IT(20),TPHASE(11,5,4),TEST1(10),AREACT(10,5),APROD(10,5),
0000275 2NPROD(11),AREACT(11),NRATIO(10),DATT(25),LNOTE(10),NOTE(10,100)-
0000280 3,HSTPCR(50),HSTOCP(50),FAZER(11,5),FAZER(11,5),EP(10,4),EPSI(10,10-
0000285 4,4),HIM(10),HAM(10)
0000302 DIMENSION Y(26),P(26),V(13),RHO(26),EQPGM(10),PR(50)
0000304 REAL MIX(15)
0000305 LOGICAL GO,CONV
0000306 LOGICAL PSIA,MHKG,NSQM,ERATIO,OF,FPCT,FA,TP,HP,SP,TV,UV,SV,RKT,SHOCK,DETN,OTTO,IONS,SIUNIT,PHI,INHG
0000320 DATA REAC//REA//,CMOLE//OMOL//,STDP// STO//,ADDI//,ADDI//,CNAME//,NAME//,WAR//,OWAR//
0000500 INTEGER STEP
0000520 COMMON/CTL/RMF(10,4,10,5),PMF(10,4,10,5),REACT(11,5,4),PROD(11,5,4),JL(11),GO(11,4,13),IP(11,4),KBB(11,4)
0000525 COMMON/CONVG/ CONV(11,4,10)
0000540 NAMELIST/INPT2/KASE,T,P,PSIA,MHKG,NSQM,V,RHO,ERATIO,OF,FPCT,FA,-
0000560 1MIX,TP,HP,SP,TV,UV,SV,RKT,SHOCK,DETN,OTTO,CR,SO,SO,IONS,IDERUG,-
0000580 2TRACE,SIUNIT,EQPGM,PHI,INHG
0000600 EQUIVALENCE (DATA(1),DAT)
0000610 DATA CS//OCAL//,SING//,OSIN//,THM//,OTHE//
0000640 DO 16 JT=1,13
0000660 DO 16 K=1,4
0000680 DO 16 STEP=1,NP
0000685 CONV(STEP,K,JT)=.TRUE.
0000700 GO(STEP,K,JT)=.FALSE.
0000700 16
0000800 1 READ(7,10) (DATA(J),J=1,4)
0000820 IF(DAT.EQ.STOP) GO TO 21
0000840 C FIND THE REACTANT CARD
0000900 IF(DAT.NE.REAC) GO TO 1
0000920 IF(DAT(7,10) (DATA(J),J=1,4)
0000930 C FIND THE NAMELIST CARD
0000940 IF(DAT.NE.CNAME) GO TO 6
0000960 READ(7,INPT2)
0000980 STEP=KASE
0000985 IRR=NUMBER OF REACTANT RATIOS/STEP
0010000 IRR(STEP)=IRR(STEP)+1
0010120 IT=IRR(STEP)
001021 GO TO 5
001025 C CHECK FOR WARNING MESSAGE THAT CONDENSED PRODUCTS MAY NOT BE CORRECT
001026 IF(DAT.NE.WARN) GO TO 13
001030 WRITE(3,29) STEP,IT
001040 WRITE(9,29) STEP,IT
001080 13 IF(DAT.NE.CS) GO TO 15
001100 C NO CONVERGENCE OR SINGULAR MATRIX
001120 BACKSPACE ?
001140 READ(7,32) NDCON

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0001160 NCON=NCON+1
0001180 WRITE(3,31) STEP,II,NCON
0001185 WRITE(9,31) STEP,II,NCON
0001200 JL(STEP)=NCON
0001220 DO 14 J=NCON,NOTEMP
0001240 CONV(STEP,II,J)=.FALSE.
0001260 IF(NCON.NE.0) TEMP1(STEP,J)=TEMP1(STEP,NCON)
0001280 GO TO 5
0001290 C FIND THE THERMODYNAMIC PROPERTIES CARD
0001295 15 IF(DAT.NE.THM) GO TO 17
0001300 READ(7,10) (DATA(J),J=1,4)
0001305 READ(7,10) (DATA(J),J=1,4)
0001310 C READ THE PRESSURES AND TEMPERATURES
0001320 READ(7,34) PR(STEP)
0001380 READ(7,34) (TEMP2(STEP,II),I=1,10)
0001385 GO TO 5
0001420 C FIND THE MOLE FRACTION CARD
0001440 17 IF(DAT.NE.CMOLE) GO TO 5
0001460 KK=1
0001480 DO 12 II=1,13
0002220 12 XMF(II)=0.
0002240 IIT=JL(STEP)
0002260 READ(7,10) (DATA(J),J=1,4)
0002280 READ(7,10) (DATA(J),J=1,4)
0002300 C READ PRODUCTS AND MOLE FRACTIONS
0002320 4 READ(7,11) (TEM1(IR),IR=1,3),F9,(ITEM2(IIT),IIT=1,IIT)
0002340 C IP=NUMBER OF PRODUCTS FOR THIS STEP AND REACTANT RATIO
0002360 IP(STEP,II)=KK
0002380 C II=REACTANT RATIO, KK=PRODUCT NUMBER
0002400 DO 2 I=1,3
0002420 2 PRN(STEP,II,KK,II)=TEM1(I)
0002440 DO 7 I=1,IIT
0002460 7 FRAC(STEP,II,KK,II)=TEM2(I)
0002480 KK=KK+1
0002500 C CHECK TO SEE IF ALL PRODUCTS FOR THIS REACTANT RATIO HAVE BEEN READ
0002520 DO 8 IIT=1,IIT
0002540 8 XMF(IIT)=XMF(IIT)+TEM2(IIT)
0002560 DO 9 IIT=1,IIT
0002580 IF(((1.0-XMF(IIT)).GE.0.00002).AND.(XMF(IIT).NE.0.0)) GO TO 4
0002600 GO(STEP,II,IIT)=.TRUE.
0002620 9 CONTINUE
0002660 GO TO 1
0002880 C PRINT THE PRODUCTS AND MOLE FRACTIONS
0002900 21 WRITE(3,30)
0002920 DO 25 IS=1,STEP
0002925 IF(JL(IS).EQ.0.) GO TO 25
0002940 IIT=JL(IS)
0002960 WRITE(3,33) IS,(TEMP1(IS,IT),IT=1,IIT)
0002965 WRITE(3,35) PR(IS)
0002980 IF(IIT.EQ.0) GO TO 25
0003000 IIT=PR(IS)
0003020 DO 24 IR=1,IIT
0003040 IF((I.NF.1) WRITE(3,26) IR

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0001060      KP=IP(15,1R)
0001080      DO 23 K=1,KP
0001100      WRITE(3,28) (PRO(15,IR,K,IN),IN=1,3),(FRAC(15,IR,K,IT),IT=1,11T)
0001120      23 CONTINUE
0001140      24 CONTINUE
0001160      25 CONTINUE
0001180      RETURN
0001200      10 FORMAT(4A1)
0001220      11 FORMAT(1X,3A4,A2,13F9.0)
0001240      26 FORMAT(1X, REACTANT RATIO ',11)
0001260      28 FORMAT(13X,3A4,9X,13F9.5)
0001280      29 FORMAT('0',*** WARNING- CONDENSED PRODUCTS MAY NOT BE CORRECT FOR STEP ',12,' REACTANT RATIO ',11,*****')
0001300      30 FORMAT('1',*** THE EQUILIBRIUM MOLE FRACTION DISTRIBUTION OF SPECIES CALCULATED BY CEC572')
0001320      31 FORMAT('1',*** NO CONVERGENCE OR SINGULAR MATRIX FOR STEP ',12,' REACTANT RATIO ',11,-
0001340      1', TEMPERATURE SCHEDULE ',11,'**'/1X,'TRY A DIFFERENT INSERT')
0001360      32 FORMAT(33X,13)
0001380      33 FORMAT(1X, STEP ',12,' TEMPERATURE= ',10(3X,F6.1))
0001400      34 FORMAT(15X,13F9.0)
0001420      35 FORMAT(14X, PRESSURE= ',10(3X,F6.2))
0001440      ENQ

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0000100      SUBROUTINE MODIFY
0000200      C      MODIFY HYDRGN INPUT BASED ON CEC572 RESULTS
0000300      INTEGER CARD,STEP,BASE,A,B
0000320      REAL NOTE
0000340      DOUBLE PRECISION XREACT,XPROD,SUMW,SUMRG,GASSUM
0000360      DOUBLE PRECISION H,S,G,HS,SS,GS,HTOT,STOT,GTOT,COEF,SUMPG,SUMPL
0000380      DIMENSION STOTCR(11,5),STOICP(11,5),RATOM(11,5,4),PATOM(11,5,4), -
0000400      1RATCO(11,5,4),PATCO(11,5,4),RATIO(10,5,4),PI(50)
0000420      DIMENSION BASE(10),NSATOM(50),TFMPI(50,10),TEMP2(50,10),TRANGE(2,5) -
0000440      10!,T1(0),TPHASE(11,5,4),TEST(10),AREACT(10,5),APROD(10,5), -
0000460      2NPROD(11),AREACT(11),NRATIO(10),DAT(25),NOTE(10),NCTE(10,100) -
0000480      3,HSTOCR(50),HSTOCP(50),FAZER(11,5),FAZEP(11,5),EPSI(10,10) -
0000500      4,4),HTM(10),HAM(10)
0000520      DIMENSION RR(11),PR(11),NC(4)
0000540      LOGICAL GO,MGO,NC,CONV
0000560      LOGICAL DRAW,SAME,H298
0000580      COMMON/CTL/PMF(10,4,10,5),PMF(10,4,10,5),REACT(11,5,4),PROD(11,5,4),JL(11),GO(11,4,13),IP(11,4),KBB(11,4)
0000600      COMMON/FNAME/STOICR,STOICP,RATOM,PATOM,RATCO,PATCO
0000620      COMMON/INPX/R,NR,NRI,NRXNS,NCTEMP,1,K,J,M,NRX,NTOT,PASE,NSATOM,NN
0000640      COMMON/LOGIC/PLINE,TEST20,DRAW,SAME,TEST1,THERM,H298
0000660      COMMON/CONVG/CONV(11,4,10)
0000680      COMMON/PRESS/P
0000700      COMMON/TMP/TEMP1,TEMP2,TRANGE,TPHASE,TMIC
0000720      COMMON/MATL/AREACT,APROD,RATIO,NOTE,HSTOCH,HSTOCP,NPROD,NREACT, -
0000740      INRATIO,NOTE
0000760      COMMON/E7E/SUMPL,SUMPG,SUMPS,FAZER,FAZEP,NGASP,NLICE,NSCLP,NGASP, -
0000780      INLIO,NSOLR

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0002100 COMMON/WORK/HIM,HAM,EPSI
0002200 COMMON/PRD/PRD(11,4,10,3),FRAC(11,4,10,13),TITLE(20)
0002205 D=TA BA/B%,BB/%,XLOW/.01/
0002220 NAMELIST/NAME1/STEP,T,EP,PRES,DRAM,SAME,M298
0002240 DO 4 STEP=1,NR
0002260 NT=JL(STEP)
0002280 NRR=NRATIO(STEP)
0002300 DO 3 K=1,NRR
0002320 DO 2 J=1,NT
0002340 IF(0(STEP,K,J)) GO TO 5
0002360 NNGO=.TRUE.
0002380 IF(CONV(STEP,K,J)) WRITE(3,40) STEP,K,TEMP1(STEP,J)
0002381 IF(CONV(STEP,K,J)) WRITE(9,40) STEP,K,TEMP1(STEP,J)
0002382 GO TO 2
0002383 5 IF(EPSI(STEP,J,K).GE.XLOW) GO TO 2
0002384 NNGO=.TRUE.
0002386 WRITE(3,43) STEP,K,TEMP1(STEP,J)
0002388 WRITE(9,43) STEP,K,TEMP1(STEP,J)
0002390
0002400 2 CONTINUE
0002420 3 CONTINUE
0002440 4 CONTINUE
0003322 C WRITE INPUT DATA SET FOR HYDRGN
0003324 C WRITE(5,31) (TITLE(I),I=1,20)
0003326 C CHEMICAL REACTIONS
0003328 C WRITE(5,32)
0003330 DO 25 STEP=1,NR
0003332 KB=BASE(STEP)
0003334 NRE=NREACT(STEP)
0003336 NPR=NPROD(STEP)
0003338 NRR=NRATIO(STEP)
0003340 C REACTANTS
0003360 DO 23 K=1,NRE
0003380 IF(K.EQ.KB) SB=BA
0003400 WRITE(5,33) STEP,(RATCH(STEP,K,IR),RATIO(STEP,K,IR),IR=1,4),FAZER(STEP,K),-
0003420 LARFACT(STEP,K),SB,(RATIO(STEP,K,IR),IR=1,4)
0003440 SB=BR
0003460 23 CONTINUE
0003480 C PRODUCTS
0003500 DO 24 KK=1,NPK
0003520 WRITE(5,34) STEP,(PATCH(STEP,KK,IR),PATCO(STEP,KK,IR),IR=1,4),FAZER(STEP,KK),-
0003540 LAPROD(STEP,KK),AB,(TPHASE(STEP,KK,IR),IR=1,4)
0003560 25 CONTINUE
0003580 C WRITE(5,39)
0003585 C NOTES
0003586 WRITE(5,35)
0003600 DO 27 STEP=1,NR
0003620 C IF ANY LNOTE.NE.0 WRITE NOTE
0003640 IF(LNOTE(STEP).EQ.0) GO TO 27
0003660 LN=LNOTE(STEP)/19
0003680 DO 26 L=1,LN
0003700 IL=1
0003720 IL=19
0003740 WRITE(5,36) STEP,L,(LNOTE(STEP,I),I=IL,19)
0003760 IL=IL+19

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0003780      IH=IH+19
0003800      26 CONTINUE
0003920      27 CONTINUE
0003921      WRITE(5,39)
0003925      NAMELISTS
0003940      WRITE(5,37)
0003950      DO 30 STEP=1,NR
0003980      NRR=NRATIO(STEP)
0003990      DO 29 J=1,NOTEMP
0003920      T(J)=TEMP1(STEP,J)
0003930      DO 28 K=1,NRR
0003760      EP(J,K)=EPSI(STEP,J,K)
0003980      29 CONTINUE
0004000      PRES=PI(STEP)
0004020      WRITE(5,NAM1)
0004022      DO 42 J=1,NOTEMP
0004024      T(J)=0.0
0004026      DO 41 K=1,NRR
0004028      EP(J,K)=0.0
0004030      42 CONTINUE
0004040      30 CONTINUE
0004060      WRITE(5,38)
0004080      RETURN
0004081      31 FORMAT(20A4)
0004084      32 FORMAT('CHEMICAL REACTIONS ')
0004086      33 FORMAT('12, REACTANT',4(A2,F3.0),A1,F9.4,A1,4F8.3)
0004088      34 FORMAT('12, PRODUCT',4(A2,F3.0),A1,F9.4,A1,4F8.3)
0004090      35 FORMAT('NOTES ')
0004092      36 FORMAT('12,J2A4')
0004094      37 FORMAT('NAMELISTS ')
0004096      38 FORMAT('END ')
0004100      39 FORMAT(' ')
0004105      40 FORMAT('0', 'TOO LARGE A CONCENTRATION OF EXTRA PRODUCTS FOR STEP ',12,-
0004110      1, REACTANT RATIO ',11, TEMPERATURE = ',F6.1, ' K. HYDRGN WILL NOT BE RUN.')
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0004112      43 FORMAT('1, EXTENT OF REACTION FOR STEP ',12, REACTANT RATIO ',11,-
0004114      1, TEMPERATURE ',F6.1, ' K WAS TOO SMALL. HYDRGN WILL NOT BE RUN.')
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FND

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0000100      SUBROUTINE EPSLN
0000200      CALCULATE EPSILON BASED ON CEC572 OUTPUT
0000300      1, TEGP, CARD, STEP, BASE, A, P
0000320      DOUBLE PRECISION XREACT, XPROD, SUMM, SUMRG, CASSUM
0000340      DOUBLE PRECISION H, S, G, HS, SEARS, HTOT, STOT, CTOT, CCEFF, SUMPG, SUMPL
0000400      DIMENSION STOTC(11,5), STOC(11,5), PATOM(11,5,4), PATO(11,5,4), -
0000500      REACTC(11,5,4), REACTO(11,5,4), PATIO(10,5,4), P(50)
0000550      DIMENSION BASEL(1), NSATP(50), TEMP(50,10), TEMP2(50,10), TRANGE(12,5)-
0000700      10, T(20), TPRASE(11,5,4), TEST(10), AREACT(10,5), AREP(10,5), -
0000740      2, AREP(11), NREACT(11), REACT(10), DAT(25), 1, NOTE(10), NOTE(10,100)-
0000900      3, HSTOC(50), HSTOC(50), FAZER(11,5), FAZEP(11,5), EP(10,4), EPSI(10,10)-
0001000      4, 1, H(10), H(10)
0001200      LOGICAL CC, CONV
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0001300 COMMON/CTL/RMF(10,4,10,5),PMF(10,4,10,5),RFACT(11,5,4),PROD(11,5,4),JUL(11),GO(11,4,13),IP(11,4),KB8(11,4)
0001400 COMMON/NAME/STOICR,STOICP,RATOM,PATOM,RATCO,PATCO
0001500 COMMON/INDEX/NR,NR1,NRXNS,ACTEMP,I,K,J,M,NRX,NTOT,BASE,NSATCM,MN
0001600 COMMON/TMP/TEMP1,TEMP2,TPRANGE,TPHASE,TMIC
0001700 COMMON/MATL3/AREACT,APROD,RATIO,NOTE,HSTOCR,HSTOCP,NPROC,NREACT, -
0001800 1NRATIO,LNCTE
0001900 COMMON/EZE/SUMPL,SUMPC,SUMPS,FAZER,FAZEP,NGASP,NLIQ,NSOLP,NGASR, -
0002000 1MLIOR,NSOIR
0002100 COMMON/MCR/KHIM,HAM,EPFI
0002200 COMMON/PRD/PRD(11,4,10,3),FRAC(11,4,10,13),TITLE(20)
0002300 COMMON/CONVC/CONV(11,4,10)
0002400 COMMON/PPRESS/PR
0002500 DIMENSION PR(50)
0002600 DIMENSION EPSL(11,4,13),XNUM(11,4),XDEN(11,4)
0002700 IDONE=0
0002800 DO 5 STEP=1,NR
0002900 KR=BASE(STEP)
0003000 XRF=XREACT(STEP)
0003100 NPR=NPRD(STEP)
0003200 NPR=NRATIO(STEP)
0003300 REACTANT RATIO
0003400 DO 2 I=1,NRP
0003500 S1=0.0
0003600 REACTANT F-E RATIOS
0003700 DO 1 K=1,NKE
0003800 1 S1=S1+RATIO(STEP,K,I)
0003900 XNUM(STEP,I)=S1/RATIO(STEP,K,I)
0004000 2 CONTINUE
0004100 S3=C.
0004200 REACTANT STOICHIOMETRIC COEFFICIENTS
0004300 DO 3 K=1,NRE
0004400 3 S3=S3+AREACT(STEP,K)
0004500 S2=C.
0004600 PRODUCT STOICHIOMETRIC COEFFICIENTS
0004700 DO 4 KK=1,NPR
0004800 S2=S2+APROD(STEP,KK)
0004900 XDEN(STEP)=(S2-S3)/AREACT(STEP,KB)
0005000 5 CONTINUE
0005100 CALCULATE EPSILON
0005200 DO 13 STEP=1,NR
0005300 NRK=NRATIO(STEP)
0005400 NT=JL(STEP)
0005500 REACTANT RATIOS
0005600 DO 12 K=1,NRR
0005700 KK=KRB(STEP,K)
0005800 TEMPERATURES
0005900 DO 11 J=1,NT
0006000 EPSL(STEP,K,J)=1.
0006100 IF(EPSL(STEP,J,K).EQ.0.) GO TO 33
0006200 C-----IF INPUT EP.NE.0.
0006300 IF(IDONE.NE.0.) GO TO 34
0006400 WRITE(3,21)
0006500 IDONE=IDONE+1
0006600 34 XNUM=EPSI(STEP,J,K)/XRF+T(STEP,K)
0006700 DENOM=XNUM(STEP,K)+EPSI(STEP,J,K) * (STEP)
0006800 C-----REACTANTS
0006900 DO 31 KR=1,NRE
0007000 IF(KR.EQ.KB) GO TO 31
0007100 FRAC(STEP,K,KR,J)=(RATIO(STEP,K,KR)-XNUM*AREACT(STEP,KR))/DENOM

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0005442 31 CONTINUE
0005444 C-----BASE REACTANT
0005446 FRAC(STEP,K,KR,J)=(1.-EPSI(STEP,J,K))/DENOM
0005448 C-----PRODUCTS
0005450 DC 32 KP=1,NPR
0005451 KKP=NRE+KP
0005454 FRAC(STEP,K,KR,J)=(XNUL*APROD(STEP,KP))/DENOM
0005458 32 CONTINUE
0005461 IF(CONV(STEP,J,K)) GO(STEP,J,K)=.TRUE.
0005464 WRITE(3,17) STEP,TEMP2(STEP,1)
0005466 WRITE(3,24) PR(STEP)
0005468 DO 35 KP=1,NRF
0005470 35 WRITE(3,25) (RFAC(STEP,KR,1),I=1,3),FRAC(STEP,K,KR,J)
0005472 DO 36 KP=1,NPR
0005474 KKP=NRE+KP
0005476 36 WRITE(3,25) (PROD(STEP,KP,1),I=1,3),FRAC(STEP,K,KKP,J)
0005500 33 IF(KK.NE.0) EPSL(STEP,K,J)=(1.-FRAC(STEP,K,KK,J)*XNUM(STEP,K,KK,J)*XDEN(STEP))
0005520 IF(CONV(STEP,K,J)) EPSI(STEP,J,K)=EPSL(STEP,K,J)
0005570 11 CONTINUE
0005900 12 CONTINUE
0005950 13 CONTINUE
0005952 C COPY FPSI FOR DUPLICATE TEMPERATURES THAT WERE NOT CALCULATED BY CECST2
0005954 DO 16 STEP=1,NR
0005956 NT=JL(STEP)
0005957 IF(NT.EQ.0) NT=NT+1
0005958 IF(NT.EQ.NCTEMP) GO TO 16
0005960 NRP=NRATIO(STEP)
0005962 NT=NT+1
0005964 DO 15 K=1,NRR
0005966 DO 14 J=NT,NCTEMP
0005967 GO(STEP,K,J)=GO(STEP,K,J-1)
0005968 EPSI(STEP,J,K)=EPSI(STEP,J-1,K)
0005969 TEMP1(STEP,J)=TEMP1(STEP,J-1)
0005970 14 CONTINUE
0005972 15 CONTINUE
0005974 16 CONTINUE
0005975 C WRITE OUT THE EPSILONS
0005980 WRITE(3,20)
0006000 DO 23 STEP=1,NR
0006010 NT=JL(STEP)
0006040 WRITE(3,17) STEP,(TEMP2(STEP,JT),JT=1,NT)
0006060 NRR=NRATIO(STEP)
0006080 DO 22 K=1,NRR
0006100 IF(NRR.NE.1) WRITE(3,18) K
0006120 22 WRITE(3,19) (EPSI(STEP,J,K),J=1,NT)
0006140 23 CONTINUE
0006160 RETURN
0006180 17 FORMAT(1X,STEP',12,' TEMPERATURE= ',10(1X,F6.1))
0006200 18 FORMAT(1X,REACTANT RATIO ',11)
0006220 19 FORMAT(1X,EPSILON',13X,11F9.5)
0006240 20 FORMAT(1X,EXTENT OF REACTION BASED ON REACTION AS ORIGINALLY WRITTEN')
0006260 21 FORMAT(1X,MOLE FRACTION DISTRIBUTION BASED ON INPUT EPSILON')
0006280 24 FORMAT(13X,PRESSURE= ',13X,F6.2)
0006300 25 FORMAT(13X,364,9X,13F9.5)
0006400 END

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0000100 SUBROUTINE EXTRA
0000100 C CHECK FOR CFC572 OUTPUT PRODUCTS THAT ARE NOT IN HYDROGEN INPUT
0000220 INTGER CARD,STEP,PHASE,A,I
0000225 DOUBLE PRECISION XFEACT,XPROD,SUMW,SUMRG,CASSUM
0000230 COUPLE PRECISION H,S,G,HS,SS,GS,HTOT,STOT,GTOT,CNEF,SUMPG,SUMPL
0000240 DIMENSION STOTCP(11,5),STOTCP(11,5),RATOM(11,5,4),PATOM(11,5,4),
0000260 IATON(11,5,4),PATON(11,5,4),RATON(10,5,4),P(50)
0000280 DIMENSION BASE(10),NSATOM(50),TEMP1(50,10),TEMP2(50,10),TPANGF(2,5-
0000300 10),T(20),TPHASE(11,5,4),TST1(10),AREACT(10,5),APROD(10,5),
0000320 2NDPROD(11),NREACT(11),NPATON(10),PAT(25),LNOTE(10),NOTE(10,100)-
0000340 3,HSTOCP(50),HSTOCP(50),FAZER(11,5),FAZER(11,5),EPSI(10,10-
0000360 4,4),HTM(10),HAM(10)
0000390 LOGICAL CC,FS,EP
0000420 COMMON/CTL/PH(10,4,10,5),PMF(10,4,10,5),FEACT(11,5,4),PROD(11,5,4),K88(11,4)
0000440 COMMON/NAME/STOTCP,STOTCP,RATOM,PATOM,RATON,PATON
0000460 COMMON/INDEX/R,NR,NRI,NRXAS,NCTEMP,I,K,J,M,NRX,NTOT,BASE,NSATOM,NN
0000480 COMMON/TEMP/TEMP1,TEMP2,TPHASE,TPHASE,TPHASE,TPHASE
0000500 COMMON/MATL3/AREACT,APROD,PATON,NOTE,HSTOCP,HSTOCP,NPROD,NREACT,
0000520 INRATIO,LNOTE
0000540 COMMON/FZE/SUMPL,SUMPG,SUMPS,FAZER,FAZER,NGASP,NLTCP,NSCLP,NGASR,
0000560 INLTCP,NSCLP
0000580 COMMON/MORR/HIM,HAM,EPSI
0000600 LOGICAL F4CLC
0000620 COMMON/PRD/PRO(11,4,10,3),FRAC(11,4,10,13),TITLE(20)
0000640 DIMENSION S1(3),S2(3),SR(3),SIG(13)
0000660 DATA X16MAX/.06/
0000680 FS=.TRUE.
0000700 DO 12 STEP=1,NR
0000720 KB=BASEF(STEP)
0000740 NKE=NPFACT(STEP)
0000760 NPD=NPRCD(STEP)
0000780 NRR=NRATIO(STEP)
0000800 NT=JL(STEP)
0000820 IF(NT.FO.O) GO TO 12
0000840 DO 1 I=1,3
0000860 9 SR(I)=REACT(STEP,KB,I)
0000880 REACTANT RATIOS
0000900 DO 11 KRP=1,NPR
0000920 IF(EPSI(STEP,I,KRR).NE.O.) GO TO 11
0000940 FDS=.TRUE.
0000960 KP=1P(STEP,KRP)
0000980 DO 1 I=1,12
0001000 1 SIG(I)=O.O
0001020 CFC572 PRODUCTS
0001040 DO 10 KR=1,KP
0001060 DO 2 I=1,3
0001080 2 S1(I)=PRD(STEP,KRP,KK,I)
0001100 HYDROGEN REACTANTS
0001120 DO 4 K=1,NRE
0001140 DO 3 I=1,3
0001160 3 S2(I)=REACT(STEP,K,I)
0001180 IF(F4CLC(S1,I,S2,I,12)) VRR(STEP,KRP)=KK
0001200 IF(F4CLC(S1,I,S2,I,12)) GO TO 10
0001220 4 CONTINUE

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0001140 C HYDROGEN PRODUCTS
0001160 DO 5 KJ=1,ADR
0001180 DO 5 J=1,3
0001200 5 S2(1)=PROD(STEP,KJ,1)
0001220 IF(4C(1,1,52,1,12)) GO TO 10
0001240 1 CONTINUE
0001260 C CEC572 PRODUCTS NOT IN HYDROGEN INPUT
0001280 IF(5) WRITE(3,21)
0001300 21 F5=FALSE
0001320 IF(1) WRITE(3,22) STEP,KPR
0001340 22 F5=FALSE
0001360 WRITE(3,24) S1,(F5AC(STEP,KPR,KK,JT),JT=1,NT)
0001380 ADD UP MOLE FRACTIONS OF THESE PRODUCTS FOR EACH TEMPERATURE
0001400 DO 7 JT=1,NT
0001420 7 SIG(JT)=SIG(JT)+FPAC(STEP,KPR,KK,JT)
0001440 10 CONTINUE
0001460 DO 8 JT=1,NT
0001480 8 IF(SIG(JT).GE.XTMAX) GC(STEP,KPR,JT)=.FALSE.
0001500 11 CONTINUE
0001520 12 CONTINUE
0001540 RETURN
0001560 21 FORMAT(11,'CEC572 PRODUCTS NOT IN HYDROGEN INPUT:')
0001580 22 FORMAT(1X,'STEP=',12,' REACTANT RATIO ',11)
0001600 24 FORMAT(1X,34,'13F9.5)
0001620 END
```

REFERENCES

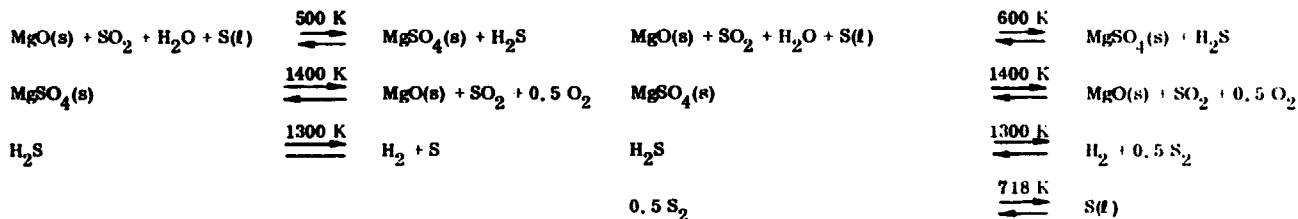
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TABLE 1. - DESCRIPTION OF CYCLES

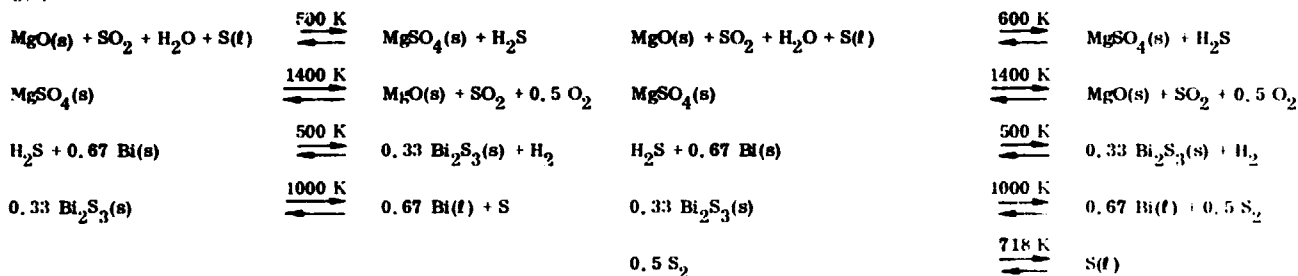
Reported (ref. 2)

Revised

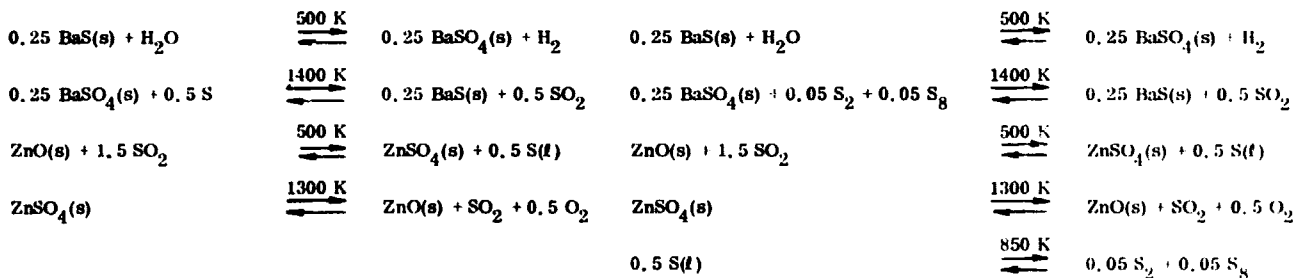
1. Mg(A)



2. Mg(B)



3. Zn-Ba



4. Zn-Ca(A)

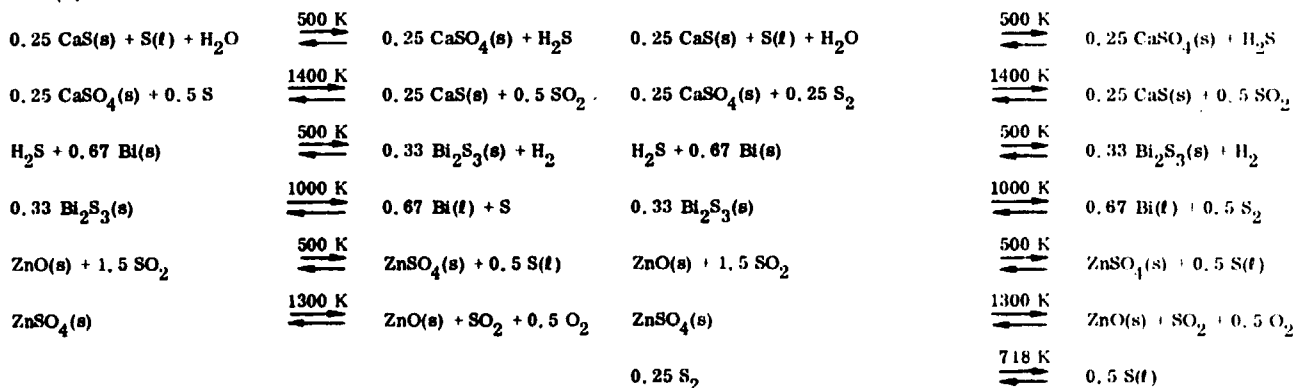


TABLE 1. - Continued.

Reported (ref. 2)			Revised		
5. Zn(A)					
$\text{H}_2\text{O} + 1.5 \text{ S}$	$\xrightleftharpoons{850 \text{ K}}$	$\text{H}_2\text{S} + 0.5 \text{ SO}_2$	$\text{H}_2\text{O} + 0.55 \text{ S}_2 + 0.05 \text{ S}_8$	$\xrightleftharpoons{850 \text{ K}}$	$\text{H}_2\text{S} + 0.5 \text{ SO}_2$
H_2S	$\xrightleftharpoons{1300 \text{ K}}$	$\text{H}_2 + \text{S}$	H_2S	$\xrightleftharpoons{1300 \text{ K}}$	$\text{H}_2 + 0.5 \text{ S}_2$
$\text{ZnO(s)} + 1.5 \text{ SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$\text{ZnSO}_4(\text{s}) + 0.5 \text{ S(l)}$	$\text{ZnO(s)} + 1.5 \text{ SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$\text{ZnSO}_4(\text{s}) + 0.5 \text{ S(l)}$
$\text{ZnSO}_4(\text{s})$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{ZnO(s)} + \text{SO}_2 + 0.5 \text{ O}_2$	$\text{ZnSO}_4(\text{s})$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{ZnO(s)} + \text{SO}_2 + 0.5 \text{ O}_2$
			0.5 S(l)	$\xrightleftharpoons{850 \text{ K}}$	$0.05 \text{ S}_2 + 0.05 \text{ S}_8$
6. Zn-Ca(B)					
$0.5 \text{ CaS(s)} + 2\text{S(l)} + 2\text{H}_2\text{O}$	$\xrightleftharpoons{500 \text{ K}}$	$0.5 \text{ CaSO}_4(\text{s}) + 2\text{H}_2\text{S}$	$0.5 \text{ CaS(s)} + 2\text{S(l)} + 2\text{H}_2\text{O}$	$\xrightleftharpoons{500 \text{ K}}$	$0.5 \text{ CaSO}_4(\text{s}) + 2\text{H}_2\text{S}$
$0.5 \text{ CaSO}_4(\text{s}) + \text{S}$	$\xrightleftharpoons{1400 \text{ K}}$	$0.5 \text{ CaS(s)} + \text{SO}_2$	$0.5 \text{ CaSO}_4(\text{s}) + 0.5 \text{ S}_2$	$\xrightleftharpoons{1400 \text{ K}}$	$0.5 \text{ CaS(s)} + \text{SO}_2$
$\text{H}_2\text{S} + 0.67 \text{ Bi(s)}$	$\xrightleftharpoons{500 \text{ K}}$	$0.33 \text{ Bi}_2\text{S}_3(\text{s}) + \text{H}_2$	$\text{H}_2\text{S} + 0.67 \text{ Bi(s)}$	$\xrightleftharpoons{500 \text{ K}}$	$0.33 \text{ Bi}_2\text{S}_3(\text{s}) + \text{H}_2$
$0.33 \text{ Bi}_2\text{S}_3(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$0.67 \text{ Bi(l)} + \text{S}$	$0.33 \text{ Bi}_2\text{S}_3(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$0.67 \text{ Bi(l)} + 0.5 \text{ S}_2$
$\text{ZnS(s)} + 2\text{SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$\text{ZnSO}_4(\text{s}) + 2\text{S(l)}$	$\text{ZnS(s)} + 2\text{SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$\text{ZnSO}_4(\text{s}) + 2\text{S(l)}$
$\text{ZnSO}_4(\text{s})$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{ZnO(s)} + \text{SO}_2 + 0.5 \text{ O}_2$	$\text{ZnSO}_4(\text{s})$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{ZnO(s)} + \text{SO}_2 + 0.5 \text{ O}_2$
$\text{ZnO(s)} + \text{H}_2\text{S}$	$\xrightleftharpoons{600 \text{ K}}$	$\text{ZnS(s)} + \text{H}_2\text{O}$	$\text{ZnO(s)} + \text{H}_2\text{S}$	$\xrightleftharpoons{600 \text{ K}}$	$\text{ZnS(s)} + \text{H}_2\text{O}$
7. Zn(B)					
$2\text{H}_2\text{O} + 3\text{S}$	$\xrightleftharpoons{850 \text{ K}}$	$2\text{H}_2\text{S} + \text{S}_2$	$2\text{H}_2\text{O} + 0.75 \text{ S}_2 + 0.2 \text{ S}_8$	$\xrightleftharpoons{850 \text{ K}}$	$2\text{H}_2\text{S} + \text{SO}_2$
H_2S	$\xrightleftharpoons{1300 \text{ K}}$	$\text{H}_2 + \text{S}$	H_2S	$\xrightleftharpoons{1300 \text{ K}}$	$\text{H}_2 + 0.5 \text{ S}_2$
$\text{ZnS(s)} + 2\text{SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$\text{ZnSO}_4(\text{s}) + 2\text{S(l)}$	$\text{ZnS(s)} + 2\text{SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$\text{ZnSO}_4(\text{s}) + 2\text{S(l)}$
$\text{ZnSO}_4(\text{s})$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{ZnO(s)} + \text{SO}_2 + 0.5 \text{ O}_2$	$\text{ZnSO}_4(\text{s})$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{ZnO(s)} + \text{SO}_2 + 0.5 \text{ O}_2$
$\text{ZnO(s)} + \text{H}_2\text{S}$	$\xrightleftharpoons{600 \text{ K}}$	$\text{ZnS(s)} + \text{H}_2\text{O}$	$\text{ZnO(s)} + \text{H}_2\text{S}$	$\xrightleftharpoons{600 \text{ K}}$	$\text{ZnS(s)} + \text{H}_2\text{O}$
			2S(l)	$\xrightleftharpoons{850 \text{ K}}$	$0.2 \text{ S}_2 + 0.2 \text{ S}_8$
8. Fe-Ba					
$0.25 \text{ BaS(s)} + \text{H}_2\text{O}$	$\xrightleftharpoons{500 \text{ K}}$	$0.25 \text{ BaSO}_4(\text{s}) + \text{H}_2$	$0.25 \text{ BaS(s)} + \text{H}_2\text{O}$	$\xrightleftharpoons{500 \text{ K}}$	$0.25 \text{ BaSO}_4(\text{s}) + \text{H}_2$
$0.25 \text{ BaSO}_4(\text{s}) + 0.5 \text{ S}$	$\xrightleftharpoons{1400 \text{ K}}$	$0.25 \text{ BaS(s)} + 0.5 \text{ SO}_2$	$0.25 \text{ BaSO}_4(\text{s}) + 0.05 \text{ S}_2 + 0.05 \text{ S}_8$	$\xrightleftharpoons{1400 \text{ K}}$	$0.25 \text{ BaS(s)} + 0.5 \text{ SO}_2$
$\text{Fe}_2\text{O}_3(\text{s}) + 2.5 \text{ SO}_2$	$\xrightleftharpoons{600 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 0.5 \text{ S(l)}$	$\text{Fe}_2\text{O}_3(\text{s}) + 2.5 \text{ SO}_2$	$\xrightleftharpoons{400 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 0.5 \text{ S(l)}$
$2\text{FeSO}_4(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_2 + \text{SO}_3$	$2\text{FeSO}_4(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_2 + \text{SO}_3$
SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$	SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$
			0.5 S(l)	$\xrightleftharpoons{850 \text{ K}}$	$0.05 \text{ S}_2 + 0.05 \text{ S}_8$

TABLE I. - Continued.

Reported (ref. 2)

Revised

9. Fe-Ca

$0.25 \text{ CaS(s)} + \text{S(l)} + \text{H}_2\text{O}$	$\xrightleftharpoons{500 \text{ K}}$	$0.25 \text{ CaSO}_4(\text{s}) + \text{H}_2\text{S}$	$0.25 \text{ CaS(s)} + \text{S(l)} + \text{H}_2\text{O}$	$\xrightleftharpoons{500 \text{ K}}$	$0.25 \text{ CaSO}_4(\text{s}) + \text{H}_2\text{S}$
$0.25 \text{ CaSO}_4(\text{s}) + 0.5 \text{ S}$	$\xrightleftharpoons{1400 \text{ K}}$	$0.25 \text{ CaS(s)} + 0.5 \text{ SO}_2$	$0.25 \text{ CaSO}_4(\text{s}) + 0.25 \text{ S}_2$	$\xrightleftharpoons{1400 \text{ K}}$	$0.25 \text{ CaS(s)} + 0.5 \text{ SO}_2$
$\text{Fe}_2\text{O}_3(\text{s}) + 2.5 \text{ SO}_2$	$\xrightleftharpoons{600 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 0.5 \text{ S(l)}$	$\text{Fe}_2\text{O}_3(\text{s}) + 2.5 \text{ SO}_2$	$\xrightleftharpoons{400 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 0.5 \text{ S(l)}$
$2\text{FeSO}_4(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_2 + \text{SO}_3$	$2\text{FeSO}_4(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_2 + \text{SO}_3$
$\text{H}_2\text{S} + 0.667 \text{ Bi(s)}$	$\xrightleftharpoons{500 \text{ K}}$	$0.333 \text{ Bi}_2\text{S}_3(\text{s}) + \text{H}_2$	$\text{H}_2\text{S} + 0.67 \text{ Bi(s)}$	$\xrightleftharpoons{500 \text{ K}}$	$0.33 \text{ Bi}_2\text{S}_3(\text{s}) + \text{H}_2$
$0.333 \text{ Bi}_2\text{S}_3(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$0.667 \text{ Bi(l)} + \text{S}$	$0.33 \text{ Bi}_2\text{S}_3(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$0.67 \text{ Bi(l)} + 0.5 \text{ S}_2$
SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$	SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$
			0.25 S_2	$\xrightleftharpoons{718 \text{ K}}$	0.5 S(l)

10. Fe(A)

$\text{H}_2\text{O} + 1.5 \text{ S}$	$\xrightleftharpoons{850 \text{ K}}$	$\text{H}_2\text{S} + 0.5 \text{ SO}_2$	$\text{H}_2\text{O} + 0.55 \text{ S}_2 + 0.05 \text{ S}_8$	$\xrightleftharpoons{850 \text{ K}}$	$\text{H}_2\text{S} + 0.5 \text{ SO}_2$
H_2S	$\xrightleftharpoons{1300 \text{ K}}$	$\text{H}_2 + \text{S}$	H_2S	$\xrightleftharpoons{1300 \text{ K}}$	$\text{H}_2 + 0.5 \text{ S}_2$
$\text{Fe}_2\text{O}_3(\text{s}) + 2.5 \text{ SO}_2$	$\xrightleftharpoons{400 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 0.5 \text{ S(l)}$	$\text{Fe}_2\text{O}_3(\text{s}) + 2.5 \text{ SO}_2$	$\xrightleftharpoons{400 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 0.5 \text{ S(l)}$
$2\text{FeSO}_4(\text{s})$	$\xrightleftharpoons{940 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_2 + \text{SO}_3$	$2\text{FeSO}_4(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_2 + \text{SO}_3$
SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$	SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$
			0.5 S(l)	$\xrightleftharpoons{850 \text{ K}}$	$0.05 \text{ S}_2 + 0.05 \text{ S}_8$

11. Fe(B)

$4\text{H}_2\text{O} + 6\text{S}$	$\xrightleftharpoons{950 \text{ K}}$	$4\text{H}_2\text{S} + 2\text{SO}_2$	$4\text{H}_2\text{O} + 0.6 \text{ S}_2 + 0.6 \text{ S}_8$	$\xrightleftharpoons{850 \text{ K}}$	$4\text{H}_2\text{S} + 2\text{SO}_2$
$\text{Fe}_2\text{O}_3(\text{s}) + 4\text{H}_2\text{S}$	$\xrightleftharpoons{600 \text{ K}}$	$2\text{FeS}_2(\text{s}) + 3\text{H}_2\text{O} + \text{H}_2$	$\text{Fe}_2\text{O}_3(\text{s}) + 4\text{H}_2\text{S}$	$\xrightleftharpoons{600 \text{ K}}$	$2\text{FeS}_2(\text{s}) + 3\text{H}_2\text{O} + \text{H}_2$
$2\text{FeS}_2(\text{s}) + 4\text{SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 6\text{S(l)}$	$2\text{FeS}_2(\text{s}) + 4\text{SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$2\text{FeSO}_4(\text{s}) + 6\text{S(l)}$
2FeSO_4	$\xrightleftharpoons{1000 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_3 + \text{SO}_2$	$2\text{FeSO}_4(\text{s})$	$\xrightleftharpoons{1000 \text{ K}}$	$\text{Fe}_2\text{O}_3(\text{s}) + \text{SO}_3 + \text{SO}_2$
SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$	SO_3	$\xrightleftharpoons{1300 \text{ K}}$	$\text{SO}_2 + 0.5 \text{ O}_2$
			6S(l)	$\xrightleftharpoons{850 \text{ K}}$	$0.6 \text{ S}_2 + 0.6 \text{ S}_8$

TABLE I. - Concluded.

Reported (ref. 2)		Revised	
12. Cd(A)			
$\text{H}_2\text{O} + 1.5 \text{ S}$	$\xrightleftharpoons{850 \text{ K}}$	$\text{H}_2\text{O} + 0.15 \text{ S}_2 + 0.15 \text{ S}_8$	$\xrightleftharpoons{850 \text{ K}}$
$\text{H}_2\text{S} + \text{Cd(s)}$	$\xrightleftharpoons{500 \text{ K}}$	$\text{H}_2\text{S} + \text{Cd(s)}$	$\xrightleftharpoons{500 \text{ K}}$
$0.33 \text{ CdO(s)} + 0.67 \text{ CdS(s)} + 1.83 \text{ SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$0.33 \text{ CdO(s)} + 0.67 \text{ CdS(s)} + 1.83 \text{ SO}_2$	$\xrightleftharpoons{500 \text{ K}}$
$\text{CdSO}_4(l)$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{CdSO}_4(s)$	$\xrightleftharpoons{1273 \text{ K}}$
$0.67 \text{ CdO(s)} + 0.33 \text{ CdS(s)}$	$\xrightleftharpoons{1300 \text{ K}}$	$0.67 \text{ CdO(s)} + 0.33 \text{ CdS(s)}$	$\xrightleftharpoons{1300 \text{ K}}$
		$1.5 \text{ S}(l)$	$\xrightleftharpoons{850 \text{ K}}$
			$\xrightleftharpoons{0.15 \text{ S}_2 + 0.15 \text{ S}_8}$
13. Cd(B)			
$\text{H}_2\text{O} + \text{Cd(s)}$	$\xrightleftharpoons{400 \text{ K}}$	$\text{H}_2\text{O} + \text{Cd(s)}$	$\xrightleftharpoons{400 \text{ K}}$
$1.33 \text{ CdO(s)} + 1.33 \text{ SO}_2$	$\xrightleftharpoons{500 \text{ K}}$	$1.33 \text{ CdO(s)} + 1.33 \text{ SO}_2$	$\xrightleftharpoons{500 \text{ K}}$
$\text{CdSO}_4(l)$	$\xrightleftharpoons{1300 \text{ K}}$	$\text{CdSO}_4(s)$	$\xrightleftharpoons{1273 \text{ K}}$
$0.67 \text{ CdO(s)} + 0.33 \text{ CdS(s)}$	$\xrightleftharpoons{1300 \text{ K}}$	$0.67 \text{ CdO(s)} + 0.33 \text{ CdS(s)}$	$\xrightleftharpoons{1300 \text{ K}}$
			$\xrightleftharpoons{\text{CdO(s)} + \text{SO}_2 + 0.5 \text{ O}_2}$
			$\xrightleftharpoons{\text{Cd} + 0.33 \text{ SO}_2}$

TABLE II - CYCLE ANALYSIS RESULTS
[Reported results are from ref. 2.]

Process	1		3		5		7		8		10		11	
	Mg(A)		Zn-Ba		Zn(A)		Zn(B)		Fe-Ba		Fe(A)		Fe(B)	
	Reported	Revised	Reported	Revised	Reported	Revised	Reported	Revised	Reported	Revised	Reported	Revised	Reported	Revised
Number of reactions	3	4	4	5	4	5	5	6	6	6	5	6	5	6
Temperature of water splitting step, K	500	600	500	500	850	850	850	850	500	500	850	850	850	850
Maximum temperature in process, K	1400	1400	1400	1400	1300	1300	1300	1300	1400	1400	1300	1300	1300	1300
Maximum ΔG , kcal	6.31	6.31	2.61	2.46	6.31	6.31	6.31	6.31	1.92	2.46	6.31	6.31	2.27	4.47
Maximum molar recycle ratio ^a	3.59	8.10	4.43	11.89	3.59	3.59	3.59	3.59	4.43	11.89	3.59	3.59	5.52	6.16
Work of separation, kcal ^b	14.48	16.86	9.09	6.91	19.64	19.09	25.65	24.58	11.80	10.40	22.22	22.58	54.58	30.73
Heat required after matching, kcal	116.40	118.37	107.04	108.34	105.43	104.77	117.93	117.57	133.49	138.45	134.51	137.40	167.31	167.34
η_1 (HHV) ^c	0.59	0.50	0.69	0.71	0.51	0.52	0.44	0.45	0.63	0.66	0.48	0.48	0.37	0.38
η_2 (HHV) ^d	0.41	0.37	0.53	0.46	0.34	0.36	0.28	0.28	0.46	0.34	0.25	0.24	0.23	0.20

^a Moles of recycle per mole of hydrogen produced.

^b At 100 percent equilibrium conversion, gases only.

^c 30 Percent heat to work, 100 percent separation efficiency.

^d 30 Percent heat to work, 50 percent separation efficiency.

**TABLE IV. - COMPARISON OF EFFICIENCIES CALCULATED
USING EQUILIBRIUM EXTENTS OF REACTION AND
ASSUMING COMPLETE REACTION**

Process	Equilibrium	Complete reaction	Equilibrium	Complete reaction
	η_1		η_2	
1. Mg(A)	0.50	0.70	0.37	0.52
3. Zn-Ba	.71	.80	.46	.50
5. Zn(A)	.52	.66	.30	.40
7. Zn(B)	.45	.62	.26	.38
8. Fe-Ba	.66	.72	.34	.37
10. Fe(A)	.48	.61	.24	.31
11. Fe(B)	.38	.53	.20	.28

**TABLE V. - COMPARISON OF CALCULATED
AND ESTIMATED EFFICIENCIES**

Process	η_1	η_2	η_E
1. Mg(A)	0.50	0.37	0.51
3. Zn-Ba	.71	.46	.58
5. Zn(A)	.52	.30	.55
7. Zn(B)	.45	.26	.45
8. Fe-Ba	.66	.34	.47
10. Fe(A)	.48	.24	.42
11. Fe(B)	.38	.20	.30

FIGURE 1

FLOW DIAGRAM OF LINKED PROGRAMS

